# **Ultra-small Ball Plunger Switch**

Machine Components with a Built-in Switch series www.metrol.co.jp/en

BP4S/BP5M

1 signal plunger type (Contacting ball type)

# Indexing check / sliding touch type

# NEW ARPSINA RESIDENCE

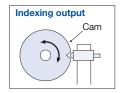
### **Features**

### Two functions in one,

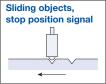
a touch switch built into the ball plunger.

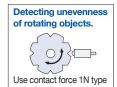
Able to provide identifying and positioning functions using notches on index rotating or sliding objects as well as output a confirmation signal.

Reduces the number of components and design manhours, allowing miniaturization of the machine.



Unit: mm





## ■Standard specification

Product name	Size	Stroke	Contact force (axial direction)	Protective structure	
BP4SWA	Φ4	0.8	1N	IP40	
BP5MWA	M5×0.5	1	III	1740	

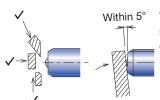
Switch structure	Dry contact		
Output mode	A : Normally open		
Pretravel	0.3		
Repeatability	Both On→Off, Off→On/ 0.01 (range)(axial direction)		
	(At operating speed 50-200mm/min)*		
Movement differential	0		
Contact life time	BP4SWA: 1 million		
	BP5MWA: 3 million		
Case material	SUS 303		
Contact material	Tungsten carbide		

*Onerating and al	aurar than	10000/0010 10	not recommended
*Operating speed sl	ower man	TOMINI/MIN IS	not recommended.

Cable	Core-wire cable 0.5m×2		
	Oil resistant $\phi$ 0.66 Tensile strength 15N		
Operating temperature range	0°C-80°C (ice-free)		
Temperature drift	0 (because of no amplifier)		
Oscillation	10-55Hz total amplitude 1.5 for X,Y,Z each direction		
Impact	300m/s <sup>2</sup> for X,Y,Z each direction		
Contact rating	DC5V-DC24V Steady current :		
	10 mA or less (rush current: 20 mA or less)		
Standard accessory	BP5MWA: Two fixing nuts		

### ■How to use

Suitable for sliding / angled touch

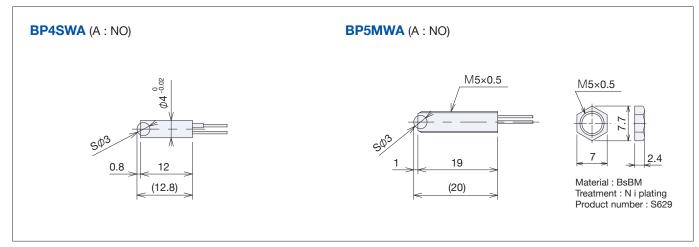


The degree required to turn on the switch when the detected object doesn't meet the switch end fully.

- When using for rotation indexing, adjust the position in consideration of eccentricity and core blurring accuracy of rotationg objects.
- · According to the operationg circumstance, the signal point varies due to wear of the contacting part.
- · Carefully calculate the angle and roughness of chamfer so that the contacting part is not easily worn off.
- · Try not to bend the threaded part during installation. It will cause malfunction.

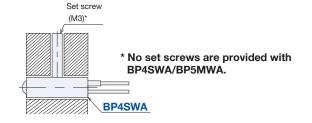
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# ■Tightening torque for case screws and nuts

	Screw / Nut	Tightening torque	Applicable models
Ball Plunger Switch	Set screw*	0.1N·m or less	BP4SWA
Ball Fluliger Switch	M5×0.5	1 N·m	BP5MWA



# ■Circuit diagram

